

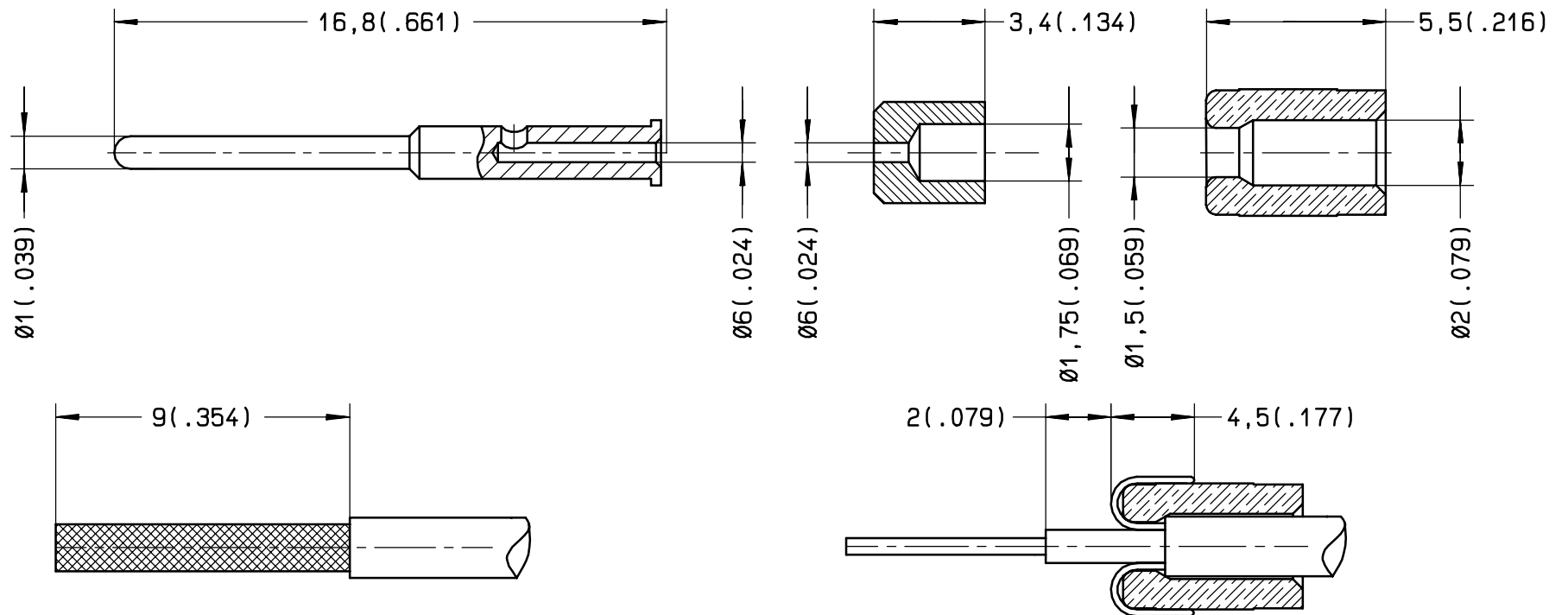
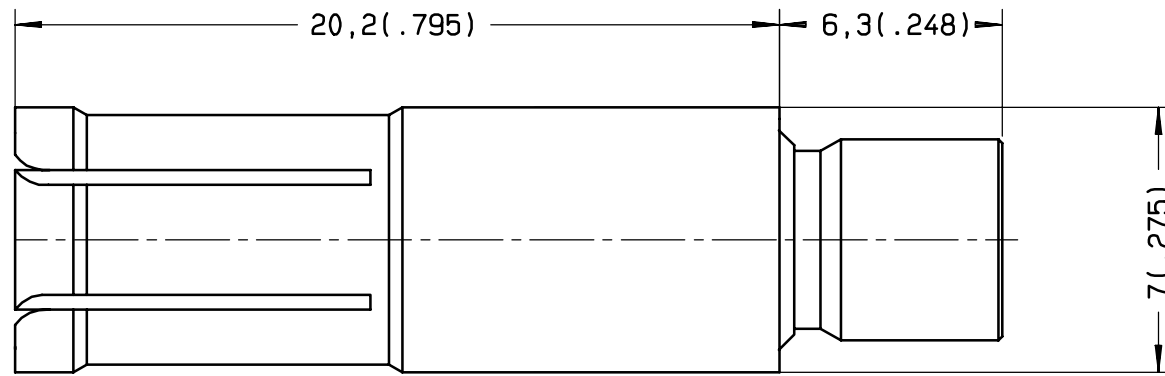


Series
NSX

SIZE 5 SOCKET COAX
FOR CABLES RG178 AND KX21
/

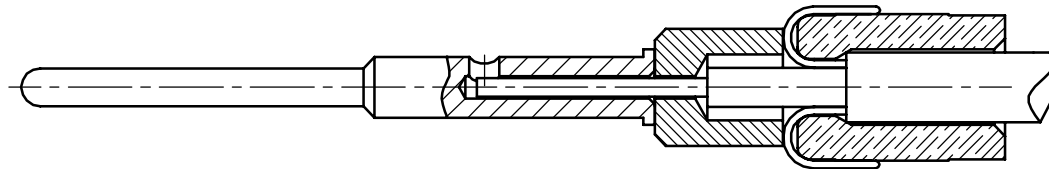
Issue:
04 MAY 00

Page
1 / 1



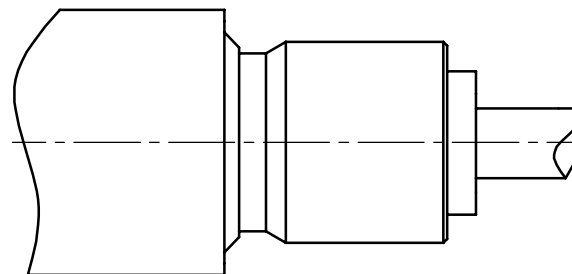
WIRE STRIPPING

- PASS THE FERRULE ON THE SHIELD AND PUSH IT AGAINST THE INSULATOR.
- COMB THE SHIELD, TURN UP IT ON THE FERRULE THAN,
- CUT IT AT LENGTH 4.5mm.
- STRIP THE CABLE CORE 2mm LONGER THAN THE TURNED UP SHIELD'S END.



- PASS THE SLEEVE OVER THE DIELECTRIC THEN INTRODUCE THE CABLE CORE INTO THE INNER CONTACT.
- CRIMP INNER CONTACT.

- INTRODUCE SUB-ASSY CABLE/INNER CONTACT IN THE OUTER CONTACT. UNTIL IT'S BUTT.
- CRIMP BARREL.



TOOLING :

INNER CONTACT
CRIMPING TOOL 282 281 (M22520/2-01) SELECTOR ON 6
POSITIONNER DANIELS K345-282550

OUTER CONTACT
CRIMPING TOOL 282 293 (M22520/5-01)
DIE 282 246 (M22520/5-05) HEX: B 4,5mm sq.

This information is given as an indication. In the continual goal to improve our products, we reserve the right to make any modifications judged necessary.

4112-9610

CREATION
PEN: /
NOM: HASCOET
DATE: 04/05/00
APPR.:
	Issue	Revisions	Name	Approved